



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003689

D412-750-141
Job Sheet 178610



Plw JUN 05 2018

Part No: D412-750-141

Job Qty: 4 ea

Part Name: Tail Light Fairing LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/8/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP revA 06.09.22 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 06 2018
110	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-4		JUN 06 2018
120	QC	4 pcs	6/8/18	6/8/18	0.00	0.00	QC4		SP 18-6-6
125	DC	4 pcs	6/8/18	6/8/18	0.00	0.00	DC		M.H.
130	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		
140	QC21-FG	4 Ea	6/8/18	6/8/18	0.00	0.00	QC21		JUN 06 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D412-750-141 CHG001
Descriptions:

Fg124

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	40 Ea (10 ea)	90-Start up Operation	5058129813
D3484-041	Tail Light Fairing Assembly, LH	4 Ea (1 ea)	90-Start up Operation	5034987
NAS1149D0363J	Washer	40 Ea (10 ea)	90-Start up Operation	5015209

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	40	659	0
	D3484-041	4	10	0
	NAS1149D0363J	40	2,587	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

cifications

ould not be found.

Container No: S078542



Part: D412-750-141

Job No: 178610

Serial No/Batch: S078542

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Plex 6/5/18 7:35 AM dart.lacelle.linda

- 3.8 Fasten the D3484-041/-042 Tail Light Fairing complete with A2064-1683 Tail Light Assembly to the tailboom using the provided (10) AN3-3A bolts into the tailboom's existing holes. Torque bolts 15-25 lb-in (1.7-2.8 N·m). Refer to Figure 1, Detail A.

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the installation of the D412-750-141/-142 Tail Light Fairing Kit.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-750-141	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, LH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m
D412-750-142	0.13 lb	6.0 in	0.78 lb-in	296.1 in	38.49 lb-in
<i>Tail Light Fairing Kit, RH</i>	0.06 kg	0.2 m	0.01 kg-m	7.5 m	0.45 kg-m

5.0 PARTS LIST

Qty – 141	Qty – 142	Part Number	Description
X		D412-750-141	TAIL LIGHT FAIRING KIT, LH
	X	D412-750-142	TAIL LIGHT FAIRING KIT, RH
1		D3484-041	TAIL LIGHT FAIRING ASS'Y, LH
	1	D3484-042	TAIL LIGHT FAIRING ASS'Y, RH
10	10	AN3-3A	BOLT
10	10	AN960JD10	WASHER

Change Record

Part Number D412-750-141
Description TAIL LIGHT FAIRING KIT, LH

Page 1 of 1[illegible]